

SELECTION & SPECIFICATION DATA

Type	Cycloaliphatic Amine-Cured Novolac Epoxy
Description	Novocoat SC5400 Lining is a 100% solids novolac epoxy coating for floors, secondary containment, fume ducts, piping and bulk storage tanks. Densely cross-linked, it resists permeation by organic acids, caustics and petrochemicals.
Features	<ul style="list-style-type: none"> Resistant to wide range of acids and caustics Low permeation rate for tank lining service Solvent free – 100% solids Plural or single leg spray application Quick return-to-service – 24 hours at 77°F (25°C) for hydrocarbon immersion service
Uses	<ul style="list-style-type: none"> Internal lining for bulk storage tanks, pipes and process equipment Process floors and trenches Secondary containment areas Equipment supports and pads Heat exchangers and tube sheets
Color	Light gray, dark gray
Finish	Gloss
Dry Film Thickness (DFT)	2 – 3 coats at 10 – 12 mils each 3 – 4 coats at 10 – 12 mils each for high temperature or severe chemical service
Solids Content	99 – 100% by volume

SUBSTRATES & SURFACE PREPARATION

All	Substrate must be clean, dry and free of contaminants.
Steel	<p>Immersion: SSPC-SP 10/NACE 2 Near White Metal Blast with angular profile of 2.5 – 3.5 mils.</p> <p>Non-immersion: SSPC-SP 6/NACE 3 Commercial Blast with angular profile of 1.5 – 3.0 mils, SSPC-SP 2 Hand Tool or SSPC-SP 3 Power Tool Cleaning are suitable for mild environments.</p> <p>Self-priming on steel.</p>
Concrete or Concrete Masonry Units (CMU)	Concrete must be cured 28 days at 75°F (24°C) and 50% relative humidity or equivalent. Prepare surfaces in accordance with SSPC-SP 13/NACE 6. Required surface profile is CSP 3-5. Voids in concrete surfaces may require filling. Mortar joints should be cured a minimum of 15 days. Prime with Novocoat SC1100 Primer/Sealer.
Previously Painted Surfaces	Consult with ErgonArmor Technical Service.

MIXING & THINNING

Ratio	3.3A:1B by volume, 5A:1B by weight
Mixing	Power mix Part A and Part B separately. For brush, roller or single leg spray application, combine Part A with Part B and power mix.
Thinning	<p>Spray: Up to 6.5 oz/gal (5%) with Novocoat TH1710 Thinner</p> <p>Brush: Up to 12.8 oz/gal (10%) with Novocoat TH1710 Thinner</p> <p>Roller: Up to 12.8 oz/gal (10%) with Novocoat TH1710 Thinner</p>
Pot Life	30 minutes at 75°F (24°C)
	Pot life is shorter at higher temperatures. A larger volume of mixed material will have a shorter pot life than a smaller volume.
Cleanup	MEK or Acetone

APPLICATION GUIDANCE

Spray Application	The following spray equipment has been found suitable and is available from manufacturers such as Binks, DeVilbiss and Graco.
Airless Spray Plural Component	<p>Tip Size: 0.027 to 0.029-inch, reversible type</p> <p>Part A Fluid Line: 1/2-inch ID</p> <p>Part B Fluid Line: 3/8-inch ID</p> <p>Spray Line: 1/2-inch ID x 50 feet maximum</p> <p>Whip: 1/4-inch to 3/8-inch ID</p> <p>Whip Length: 20 feet maximum</p> <p>Output Pressure: 3,300 – 5,600 psi</p> <p>Pump Size: 56:1 or greater</p> <p>Static Mixer: 2 x 1/2-inch ID x 12 inches (24-inch total length) behind mixing valve</p> <p>Part A Temperature: 130°F – 135°F (54°C – 57°C)</p> <p>Part B Temperature: 90°F – 95°F (32°C – 35°C)</p>

Airless Spray Single Leg or Hot Pot	<p>Pump Size: 56:1 (minimum)</p> <p>Output: 5600 – 7000 psi with filter removed</p> <p>Hose: 50 feet x 3/8-inch ID (minimum)</p> <p>Whip: 10 feet maximum x 1/4-inch to 3/8-inch ID</p> <p>Tip Size: 0.027 inch to 0.029 inch</p>
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Brush & Roller	Multiple coats may be required to obtain desired appearance, recommended dry film thickness and adequate hiding. Avoid excessive re-brushing or re-rolling. For best results, tie in within 10 minutes at 75°F (24°C).
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Brush	Medium bristle brush
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Roller	Short-nap synthetic roller cover with phenolic core
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CURE SCHEDULE & RECOAT WINDOW

SUBSTRATE TEMPERATURE	MINIMUM RECOAT	MAXIMUM RECOAT	RETURN TO SERVICE (IMMERSION)
50°F (10°C)	8 hours	24 hours	14 days
77°F (25°C)	3 hours	12 hours	7 days
140°F (60°C)	30 minutes	1 hour	4 hours

Return-to-service will vary with chemical exposure. Consult with ErgonArmor Technical Service for guidance.

SAFETY

Safety

Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.

Ventilation

Provide thorough air circulation during and after application until the material has cured when used in enclosed areas.

PACKAGING, ESTIMATING & HANDLING

Package Sizes

Light Gray, 4 x 2.3 lbs (1 kg) Kit Case
 Each 2.3 lb kit includes
 - Part A Resin Light Gray, 30 oz (862 g) Pail
 - Part B Hardener, 6.1 oz (172 g) Jar
 - Chip brush and mixing knife
 Item #: M-SC5410-QTCS-01

Light Gray, 1-gal (3.8 L) Kit
 - Part A Resin Light Gray, 0.77 gal (2.9 L) Pail
 - Part B Hardener, 0.24 gal (0.87 L) Pail
 Item #: M-SC5410-1GLKT-01

Light Gray, 4-gal (15 L) Kit
 - Part A Resin Light Gray, 3.1 gal (11.7 L) Pail
 - Part B Hardener, 0.94 gal (3.6 L) Pail
 Item #: M-SC5410-4GLKT-01

Light Gray, 207-gal (782 L) Kit
 - Part A Resin Light Gray, 52 gal (197 L) Drum
 - Part B Hardener, 51 gal (192 L) Drum
 Item #: M-SC5410-200GLKT-1

Dark Gray, 4 X 2.3 lbs (1 kg) Kit Case
 Each 2.3 lb kit includes
 - Part A Resin Dark Gray, 30 oz (862 g) Pail
 - Part B Hardener, 6.1 oz (181 g) Jar
 - Chip brush and mixing knife
 Item #: M-SC5420-QTCS-01

Dark Gray, 1-gal (3.8 L) Kit
 - Part A Resin Dark Gray, 0.77 gal (2.9 L) Pail
 - Part B Hardener, 0.24 gal (0.87 L) Pail
 Item #: M-SC5420-1GLKT-01

Dark Gray, 4-gal (15 L) Kit
 - Part A Resin Dark Gray, 3.1 gal (11.7 L) Pail
 - Part B Hardener, 0.94 gal (3.6 L) Pail
 Item #: M-SC5420-4GLKT-01

Theoretical Coverage

160 square feet per gallon at 10 mils DFT
 133 square feet per gallon at 12 mils DFT
 Allow for loss in mixing and application.

Storage & Shelf Life

Maintain product in original packaging and sealed until ready for use. Estimated shelf life is 12 months when stored in a dry area at 75°F (24°C). Actual shelf life may vary with storage conditions. Do not store below 40°F (4°C) or above 110°F (43°C).

If there is any question with respect to the quality of the components, check reactivity prior to use. Consult ErgonArmor Technical Service for assistance.

TYPICAL PHYSICAL PROPERTIES

PROPERTY	SYSTEM	VALUE
Dry adhesion ASTM D4541	Blasted steel 1 coat	>2,500 psi (17 MPa)
Wet adhesion ASTM D4541 5 days 158°F (70°C) water	Blasted steel 1 coat	>2,500 psi (17 MPa)
Abrasion resistance ASTM D4060	Blasted steel 1 coat	17 mg loss per 1000 cycles, CS17 wheel 1000 g load 0.1 mil loss per 1000 cycles
Compressive strength ASTM C109		10,000 – 13,000 psi (69 – 90 MPa)
Hardness ASTM D2240	Blasted steel 1 coat	84 Shore D

SERVICE TEMPERATURE

SERVICE	MAXIMUM TEMPERATURE
Dry, continuous	450°F (232°C)
Dry, intermittent	500°F (260°C)

Temperature limitations will vary with chemical exposure. Consult ErgonArmor Technical Service for guidance.

Discoloration and loss of gloss occur above 200°F (93°C) but do not affect performance.

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TERMS AND CONDITIONS OF SALE

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