

SELECTION & SPECIFICATION DATA

Type	Rubberized Flashing Cement
Description	Blackhawk 5404 Rubberized Flashing Cement is a premium, trowel grade, rubberized bitumen mastic. Blackhawk 5404 cures to a durable waterproof membrane capable of accommodating minor expansion and contraction.
Uses	<ul style="list-style-type: none"> • Night seals • Three coursing • Setting roof drains • Adhering bituminous laps and flashing • Vertical and horizontal application
Color	Black
Primer	Self-priming
Topcoats	Once cured, product can be topcoated with urethane, acrylic or silicone. Blackhawk 5404 can also receive granule embedment while still wet.
Dry Film Thickness (DFT)	1/8-inch is typical
VOC Value(s)	<250 g/l (2.09 lbs/gal)

SUBSTRATES & SURFACE PREPARATION

All	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
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SAFETY

Safety	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
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MIXING & THINNING

Mixing	No mixing required. Ready to use as is.
Thinning	Do not thin
Cleanup	Mineral spirits or equivalent solvent.

APPLICATION GUIDANCE

Trowel	1/8-inch square notched trowel or round/bullnose roofing trowel.
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PACKAGING, ESTIMATING & HANDLING

ITEM #	PACKAGING
K-5404-003-001	Pail - 3 gallons
Theoretical Coverage Rate	14 square feet per gallon at 1/8-inch thickness
Storage & Shelf Life	Store indoors. This product is not affected by excursions below published storage temperatures. Always inspect the product prior to use to make sure it is smooth and homogeneous.

PERFORMANCE DATA

SPECIFICATIONS	CATEGORY	RESULTS
ASTM 4586	Type 1	Pass
ASTM 6511	Uniformity	Pass
ASTM 6511	Workability	Pass
ASTM 6511 Blistering	Behavior at 140°F (60°C)	None
ASTM 6511 Cracking	Pliability at 32°F (0°C)	Pass
Sag/Slide	Behavior at 140°F (60°C)	Pass

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