



1. Identification

| Product identifier | THINSET™ Hardener |
|---------------------------------------|---|
| Other means of identification | None. |
| Recommended use | Corrosion Engineering |
| Recommended restrictions | None known. |
| Manufacturer/Importer/Suppl | ier/Distributor information |
| Company Name | ErgonArmor, a division of Ergon Asphalt & Emulsions, Inc. |
| Address | 2829 Lakeland Drive |
| | Jackson, MS 39232 |
| | USA |
| After hours telephone number | 1-800-222-7122 |
| Normal work hours telephone number | 1-877-982-7667 |
| Website | www.ergonarmor.com |
| E-mail | sds@ergon.com |
| Emergency 24-hour telephone number | CHEMTREC: North America 1-800-424-9300 International 1-800-527-3887 |
| Information on operation hours | 8:00 a.m. to 5:00 p.m. |

2. Hazard(s) identification

| | •••• | |
|-------------------------|--|---|
| Physical hazards | Not classified. | |
| Health hazards | Acute toxicity, oral | Category 4 |
| | Acute toxicity, dermal | Category 4 |
| | Skin corrosion/irritation | Category 1 |
| | Serious eye damage/eye irritation | Category 1 |
| | Sensitization, skin | Category 1 |
| | Specific target organ toxicity, single exposure | Category 3 respiratory tract irritation |
| Environmental hazards | Not classified. | |
| OSHA defined hazards | Not classified. | |
| Label elements | | |
| Signal word | Danger | |
| Hazard statement | Harmful in contact with skin. May cause respiratory irritation. Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage. May cause an allergic skin reaction. | |
| Precautionary statement | | |
| Prevention | Use only outdoors or in a well-ventilated area. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection. Contaminated work clothing should not be allowed out of the workplace. Avoid breathing dust/fume/gas/mist/vapors/spray. | |
| Response | IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell. Specific treatment see Section 4 of this SDS. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and | |

easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention.

| Storage | Store in a well-ventilated place. Keep container tightly closed. Store locked up. |
|--|---|
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Hazard(s) not otherwise classified (HNOC) | None known. |
| Supplemental information | Not applicable. |

3. Composition/information on ingredients

Mixtures

| Mixtures Chomical name | Common name and supervise | CAS number | 0/- |
|--|---|--------------------------------|------------------------|
| Chemical name Modified Polyamide | Common name and synonyms | CAS number Mixture | <u>%</u> 30 - 40 |
| PHENOL, 4,4'-(1-METHYLETHYLIDENE)BI POLYMER WITH N-(2-AMINOETHYL)-1,2-ETHAN | | 31326-29-1 | 10 - 20 |
| AMINE AND (CHLOROMETHYL)OXIRANE | | | |
| TETRAETHYLENE PENTAMINE | | 112-57-2 | 10 - 20 |
| 4. First-aid measures | | | |
| Inhalation | If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician. Call a physician if symptoms develop or persist. | | |
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse. Get medical attention if irritation develops and persists. Rinse skin with water/shower. | | |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately. Get medical attention if irritation develops and persists. | | |
| Ingestion | Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. If ingestion of a large amount does occur, call a poison control center immediately. | | |
| Most important symptoms/effects, acute and delayed | Burning pain and severe corrosive skin damage include stinging, tearing, redness, swelling, an blindness could result. May cause an allergic s respiratory reaction. | d blurred vision. Permanent | eye damage including |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed. | | |
| General information | IF exposed or concerned: Get medical advice/a of the material(s) involved, and take precautio clothing before reuse. | | |
| 5. Fire-fighting measures | s | | |
| Suitable extinguishing media Unsuitable extinguishing media | Dry chemical powder. Carbon dioxide (CO2). Water. Do not use water jet as an extinguisher | | |
| Specific hazards arising from the chemical | The product is combustible, and heating may mixtures. During fire, gases hazardous to heal | | orm explosive vapor/ai |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full pro | otective clothing must be wo | rn in case of fire. |
| Fire fighting equipment/instructions | In case of fire and/or explosion do not breather do so without risk. | e fumes. Move containers from | m fire area if you can |
| Specific methods | Use standard firefighting procedures and cons | ider the hazards of other invo | lved materials. |
| General fire hazards | Combustible liquid. | | |

6. Accidental release measures

| U. ACCIUEIItal Telease IIIe | asures |
|---|--|
| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Use water spray to reduce vapors or divert vapor cloud drift. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. |
| | Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. |
| Environmental precautions | Avoid discharge into drains, water courses or onto the ground. |
| 7. Handling and storage | |
| Precautions for safe handling | Do not breathe mist or vapor. Do not get this material in contact with eyes. Do not get this material in contact with skin. Do not taste or swallow. Avoid contact during pregnancy/while nursing. Avoid prolonged exposure. Do not get this material on clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash hands thoroughly after handling. Avoid heat, sparks, open flames and other ignition sources. Use care in handling/storage. |
| Conditions for safe storage, including any incompatibilities | Store locked up. Keep away from heat, sparks and open flame. Store in original tightly closed container. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Keep out of the reach of children. Keep in an area equipped with sprinklers. Do not eat, drink or smoke when using the product. Keep container tightly closed. |

8. Exposure controls/personal protection

Occupational exposure limits

US. Workplace Environmental Exposure Level (WEEL) Guides

| Components | Туре | Value | Form |
|--|--|--|-------------------------------|
| TETRAETHYLENE PENTAMINE (CAS 112-57-2) | TWA | 5 mg/m3 | Aerosol. |
| | | 1 ppm | Aerosol. |
| Biological limit values | No biological exposure limits note | ed for the ingredient(s). | |
| Exposure guidelines | | | |
| US WEEL Guides: Skin d | esignation | | |
| TETRAETHYLENE PEN | TAMINE (CAS 112-57-2) Ca | an be absorbed through the skin. | |
| Appropriate engineering controls | Provide adequate ventilation, inclusion occupational exposure limit is not available when handling this prod | exceeded. Eye wash facilities and | |
| Individual protection measu Eye/face protection | res, such as personal protective e Goggles/face shield are recomme | | |
| Skin protection Hand protection | Wear appropriate chemical resista contact with forearms is likely we | ant gloves. Chemical resistant glov ar gauntlet style gloves. | ves are recommended. If |
| Other | Wear appropriate clothing to prevent any possibility of skin contact with solutions containing 10% or more of this chemical. | | |
| Respiratory protection | When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. | | |
| Thermal hazards | Wear appropriate thermal protect | tive clothing, when necessary. | |
| General hygiene considerations | | • | nd/or smoking. Routinely wash |

9. Physical and chemical properties

| 9 . Physical and chemical | properties |
|--|------------------------|
| Appearance | Yellow-amber liquid |
| Physical state | Liquid. |
| Form | Liquid. |
| Color | Yellow-amber |
| Odor | Amine-like. |
| Odor threshold | Not available. |
| рН | Not available. |
| Melting point/freezing point | Not available. |
| Initial boiling point and boiling range | > 400 °F (> 204.44 °C) |
| Flash point | 248.0 °F (120.0 °C) |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not available. |
| Upper/lower flammability or e | xplosive limits |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | Not available. |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Partly Soluble |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | 400 - 900 cP |
| Other information Specific gravity | 0.99 |
| | |

10. Stability and reactivity

| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
|---------------------------------------|--|
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Avoid static electricity discharge. |
| Incompatible materials | Strong acid, strong oxidizer and epoxy. |
| Hazardous decomposition products | In fire toxic fumes may be generated. |

11. Toxicological information

Information on likely routes of exposure

| Inhalation | Prolonged inhalation may be harmful. |
|--|--|
| Skin contact | Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful in contact with skin. |
| Eye contact | Causes serious eye damage. |
| Ingestion | Causes digestive tract burns. Harmful if swallowed. |
| Symptoms related to the physical, chemical and toxicological characteristics | Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash. |

Information on toxicological effects

| Acute toxicity | Harmful in contact with skin. Harmful if swallowed. May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Expected to be a low hazard for usual industrial or commercial handling by trained personnel. | |
|---|---|--|
| Skin corrosion/irritation | Causes severe skin burns and eye damage. | |
| Serious eye damage/eye irritation | Causes serious eye damage. | |
| Respiratory or skin sensitization | on | |
| Respiratory sensitization | Not available. | |
| Skin sensitization | May cause an allergic skin reaction. | |
| Germ cell mutagenicity | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. | |
| Carcinogenicity | This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. | |
| IARC Monographs. Overall | Evaluation of Carcinogenicity | |
| Not listed. OSHA Specifically Regulate | ed Substances (29 CFR 1910.1001-1053) | |
| Not listed. US. National Toxicology Pr | ogram (NTP) Report on Carcinogens | |
| Not listed. | | |
| Reproductive toxicity | Not available. | |
| Specific target organ toxicity - single exposure | Respiratory tract irritation. | |
| Specific target organ toxicity - repeated exposure | Not classified. | |
| Aspiration hazard | Not available. | |
| Chronic effects | Prolonged inhalation may be harmful. | |
| 12. Ecological information | on and a second s | |
| Ecotoxicity | The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. | |
| Persistence and degradability | No data is available on the degradability of this product. | |
| Bioaccumulative potential | No data available. | |
| Partition coefficient n-octa TETRAETHYLENE PENTAMINE | | |
| Mobility in soil | No data available. | |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. | |
| 13. Disposal consideration | ons | |
| Disposal instructions | Dispose in accordance with all applicable regulations. | |
| Local disposal regulations | Dispose in accordance with all applicable regulations. | |

| Dispose in accordance with all applicable regulations. |
|--|
| The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. |
| |

14. Transport information

| DOT | |
|----------------------------|---------------------------|
| UN number | UN1760 |
| UN proper shipping name | Corrosive liquids, n.o.s. |
| Transport hazard class(es) | |
| Class | 8 |
| Subsidiary risk | - |
| Label(s) | 8 |

| Packing gro | pup | III |
|-------------------------|-----------------|--|
| Special precautions for | | Not available. |
| user | | |
| Special prov | visions | IB3, T7, TP1, TP28 |
| Packaging e | | 154 |
| Packaging i | | 203 |
| Packaging I | | 241 |
| IATA | buik | 211 |
| UN number | | UN1760 |
| | shipping name | Corrosive liquid, n.o.s. (TETRAETHYLENE PENTAMINE) |
| | | CONSIVE liquid, 11.0.5. (TETRALITTLENE PENTAMINE) |
| = | azard class(es) | |
| Class | | 8 |
| | ary risk | - |
| Packing gro | • | III |
| | ntal hazards | No. |
| ERG Code | | 8L |
| Special pre | cautions for | Not available. |
| user | | |
| Other infor | mation | |
| Passen | ger and cargo | Allowed with restrictions. |
| aircraft | : | |
| Cargo a | ircraft only | Allowed with restrictions. |
| IMDG | | |
| UN number | | UN1760 |
| UN proper s | shipping name | CORROSIVE LIQUID, N.O.S. (TETRAETHYLENE PENTAMINE) |
| | azard class(es) | |
| Class | | 8 |
| Subsidi | ary risk | - |
| Packing gro | • | III |
| | ntal hazards | |
| Marine | pollutant | No. |
| EmS | ponatant | F-A, S-B |
| | cautions for | Not available. |
| user | | |
| Transport in bu | lk according to | Not available. |
| Annex II of MA | | |
| and the IBC Co | | |
| DOT | | |
| | | |





IATA; IMDG



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| 15. Regulatory informati | on | |
|---|---|---------------------------|
| US federal regulations | This product is a "Hazardous Chemical" as defined by the OSHA Hazard 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List. | d Communication Standard, |
| Toxic Substances Control A | act (TSCA) | |
| TSCA Section 12(b) Ex | port Notification (40 CFR 707, Subpt. D) | |
| Not regulated. | | |
| CERCLA Hazardous Substa | nce List (40 CFR 302.4) | |
| Not listed. SARA 304 Emergency relea | se notification | |
| Not regulated. OSHA Specifically Regulate | ed Substances (29 CFR 1910.1001-1053) | |
| Not listed. | | |
| Superfund Amendments and R SARA 302 Extremely hazar Not listed. | eauthorization Act of 1986 (SARA) dous substance | |
| SARA 311/312 Hazardous chemical | Yes | |
| Classified hazard categories | Acute toxicity (any route of exposure) Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization Specific target organ toxicity (single or repeated exposure) | |
| SARA 313 (TRI reporting) Not regulated. | | |
| Other federal regulations | | |
| Clean Air Act (CAA) Sectior | 112 Hazardous Air Pollutants (HAPs) List | |
| Not regulated. Clean Air Act (CAA) Sectior Not regulated. | 112(r) Accidental Release Prevention (40 CFR 68.130) | |
| Safe Drinking Water Act (SDWA) | Not regulated. | |
| US state regulations California Proposition 65 California Safe Drinking W | later and Toxic Enforcement Act of 1986 (Proposition 65): This material ny chemicals currently listed as carcinogens or reproductive toxins. | |
| International Inventories | | |
| Country(s) or region | Inventory name | On inventory (yes/no)* |
| Australia | Australian Inventory of Industrial Chemicals (AICIS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | Yes |

Existing Chemicals List (ECL)

Philippine Inventory of Chemicals and Chemical Substances

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing

Taiwan Chemical Substance Inventory (TCSI)

Toxic Substances Control Act (TSCA) Inventory

New Zealand Inventory

(PICCS)

United States & Puerto Rico

Korea

Taiwan

country(s).

New Zealand Philippines

Yes

Yes

Yes

Yes

Yes

16. Other information, including date of preparation or last revision

| | , meruning date of preparation of last revision |
|----------------------|--|
| Issue date | 12-14-2022 |
| Version # | 01 |
| NFPA ratings | Health: 3 Flammability: 0 Instability: 0 |
| Disclaimer | The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. |
| Revision information | Product and Company Identification: Alternate Trade Names Fire-fighting measures: Specific hazards arising from the chemical Physical & Chemical Properties: Multiple Properties Ecological Information: Ecotoxicity Ecological information: Ecotoxicity Transport Information: Proper Shipping Name/Packing Group GHS: Classification |