SAFETY DATA SHEET



1. Identification

Product identifier	PENNCOAT™ 601 Primer
Other means of identification	None.
Recommended use	Not available.
Recommended restrictions	None known.
Manufacturer/Importer/Suppl	ier/Distributor information
Company Name	ErgonArmor, a division of Ergon Asphalt & Emulsions, Inc.
Address	2829 Lakeland Drive
	Jackson, MS 39232
	USA
After hours telephone number	1-800-222-7122
Normal work hours telephone number	1-877-982-7667
Website	www.ergonarmor.com
E-mail	sds@ergon.com
Emergency 24-hour telephone number	CHEMTREC: North America 1-800-424-9300 International 1-800-527-3887
Information on operation hours	8:00 a.m. to 5:00 p.m.

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Reproductive toxicity (the unborn child)	Category 2
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Specific target organ toxicity, repeated exposure	Category 2
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	
Label elements		



Signal word Hazard statement Danger

Harmful if swallowed. Causes serious eye irritation. Suspected of damaging fertility or the unborn child. Causes skin irritation. May cause damage to organs through prolonged or repeated exposure. May cause drowsiness or dizziness. Highly flammable liquid and vapor. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement	
Prevention	Avoid release to the environment. Obtain special instructions before use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/eye protection/face protection. Observe good industrial hygiene practices. Wash thoroughly after handling. Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area.
Response	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Specific treatment see Section 4 of this SDS. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. Wash hands after handling. Get medical advice/attention if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. In case of fire: Use appropriate media to extinguish.
Storage	Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
TOLUENE		108-88-3	70 - 80
Other components below reportable levels			24

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Take off contaminated clothing and wash before reuse. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Never give anything by mouth to a victim who is unconscious or is having convulsions. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
6. Accidental release me	asures
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Avoid prolonged exposure. Observe good industrial hygiene practices.
Conditions for safe storage, including any	Store in original tightly closed container. Refrigeration recommended.

including any incompatibilities

8. Exposure controls/personal protection

Occupational exposure limits US. OSHA Table Z-2 (29 CFR 1910.1000) Value Components Туре TOLUENE (CAS 108-88-3) Ceiling 300 ppm TWA 200 ppm **US. ACGIH Threshold Limit Values** Components Туре Value TOLUENE (CAS 108-88-3) TWA 20 ppm **US. NIOSH: Pocket Guide to Chemical Hazards** Components Value Type TOLUENE (CAS 108-88-3) STEL 560 mg/m3 150 ppm TWA 375 mg/m3 100 ppm **Biological limit values ACGIH Biological Exposure Indices** Components Value Determinant Specimen **Sampling Time** TOLUENE (CAS 108-88-3) 0.3 mg/g Creatinine in * o-Cresol, with hydrolysis urine * 0.03 mg/l Toluene Urine 0.02 mg/l Blood * Toluene * - For sampling details, please see the source document. **Exposure guidelines** US - California OELs: Skin designation TOLUENE (CAS 108-88-3) Can be absorbed through the skin. US - Minnesota Haz Subs: Skin designation applies TOLUENE (CAS 108-88-3) Skin designation applies. Material name: PENNCOAT[™] 601 Primer SDS US

Appropriate engineering controls	Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.
Individual protection measure Eye/face protection	s, such as personal protective equipment Wear safety glasses with side shields (or goggles).
Skin protection Hand protection	Wear protective gloves.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Black liquid	
Physical state	Liquid.	
Form	Liquid.	
Color	Black	
Odor	Solvent.	
Odor threshold	Not available.	
рН	Not available.	
Melting point/freezing point	Not available.	
Initial boiling point and boiling range	228.2 - 231.8 °F (109 - 111 °C)	
Flash point	40.0 °F (4.4 °C) Tag Closed Cup	
Evaporation rate	Not available.	
Flammability (solid, gas)	Not available.	
Upper/lower flammability or explosive limits		
Flammability limit - upper (%)	7 % estimated	
Explosive limit - lower (%)	Not available.	
Explosive limit - upper (%)	Not available.	
Vapor pressure	22 mm Hg @ 20 C	
Vapor density	3.1	
Relative density	Not available.	
Solubility(ies)		
Solubility (water)	Insoluble	
Partition coefficient (n-octanol/water)	Not available.	
Auto-ignition temperature	Not available.	
Decomposition temperature	Not available.	
Viscosity	Not available.	
Other information		
Specific gravity	0.905	
VOC	57 %	
10 Stability and reactivi	tv	

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous	Hazardous polymerization does not occur.
Possibility of hazardous reactions	Hazardous polymerization does not occur.

Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity			
Components	Species	Test Results	
TOLUENE (CAS 108-88-3)			
Acute			
Dermal			
LD50	Rabbit	12120 mg/kg	
* Estimates for product may b	e based on additional component da	ta not shown.	
Skin corrosion/irritation	Causes skin irritation.		
Serious eye damage/eye irritation	Causes eye irritation.		
Respiratory or skin sensitization	on		
Respiratory sensitization	Not available.		
Skin sensitization	Causes skin irritation.		
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA		
IARC Monographs. Overall	Evaluation of Carcinogenicity		
TOLUENE (CAS 108-88-3) OSHA Specifically Regulate	3 N ed Substances (29 CFR 1910.100	ot classifiable as to carcinogenicity to humans. 1-1052)	
Not regulated.			
US. National Toxicology Pr Not listed.	ogram (NTP) Report on Carcinog	jens	
Reproductive toxicity	Suspected of damaging fertility or the unborn child.		
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.		
Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure.		
Aspiration hazard	Not available.		
Chronic effects	Prolonged inhalation may be harmful.		
12. Ecological informatio	n		
Ecotoxicity	Toxic to aquatic life with long lastir	g effects.	
Product	Species	Test Results	
PENNCOAT™ 601 Primer			
Aquatic			

EC50

LC50

Daphnia

Fish

Crustacea

Fish

13.4507 mg/l, 48 hours estimated

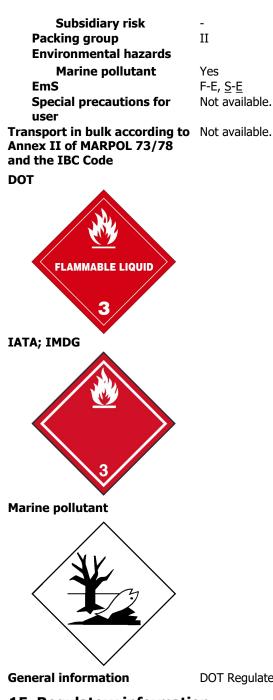
116.1168 mg/l, 96 hours estimated

Components		Species	Test Results
TOLUENE (CAS 108-88-3)			
Aquatic			
Crustacea	EC50	Water flea (Daphnia magna)	5.46 - 9.83 mg/l, 48 hours
Fish	LC50	Coho salmon,silver salmon (Oncorhynchus kisutch)	8.11 mg/l, 96 hours
* Estimates for product may b	e based on add	litional component data not shown.	
Persistence and degradability	No data is available on the degradability of this product.		
Bioaccumulative potential	No data availa	able.	
Partition coefficient n-octa TOLUENE	nol / water (log Kow) 2.73	
Mobility in soil	No data availa	able.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.		
13. Disposal consideration	ons		
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.		
Local disposal regulations	Dispose in accordance with all applicable regulations.		
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.		
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some produce residues. This material and its container must be disposed of in a safe manner (see: Disposal		

unused products	residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

-	
DOT	
UN number	UN1866
UN proper shipping name	Resin Solution
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	II
Special precautions for	Not available.
user	
Special provisions	IB2, T7, TP1, TP8, TP28
Packaging exceptions	150
Packaging non bulk	202
Packaging bulk	242
IATA	
UN number	UN1866
UN proper shipping name	Resin Solution
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	PGII
Environmental hazards	No.
Special precautions for	Not available.
user	
IMDG	
UN number	UN1866
UN proper shipping name	Resin Solution, MARINE POLLUTANT
Transport hazard class(es)	
Class	3



DOT Regulated Marine Pollutant. IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations All components are on the U.S. EPA TSCA Inventory List. TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated. CERCLA Hazardous Substance List (40 CFR 302.4) TOLUENE (CAS 108-88-3) Listed. SARA 304 Emergency release notification Not regulated. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052) Not regulated. Superfund Amendments and Reauthorization Act of 1986 (SARA) SARA 302 Extremely hazardous substance Not listed.

SARA 311/312 Hazardous chemical	Yes			
Classified hazard categories	Flammable (gases, Acute toxicity (any Skin corrosion or in Serious eye damag	ritation)	
	Reproductive toxicit	, ty		
		n toxicity (single or repeat se classified (HNOC)	ed exposure)	
SARA 313 (TRI reporting)				
Chemical name		CAS number	% by wt.	
TOLUENE		108-88-3	70 - 80	
Other federal regulations				
Clean Air Act (CAA) Sectio		ir Pollutants (HAPs) Lis	t	
TOLUENE (CAS 108-88-3	,		0 CED (0 100)	
Clean Air Act (CAA) Sectio	n 112(r) Accidenta	Release Prevention (4	0 CFR 68.130)	
Not regulated.	Not us surfate d			
Safe Drinking Water Act (SDWA)	Not regulated.			
Drug Enforcement Adr and Chemical Code Nu		List 2, Essential Chemi	cals (21 CFR 1310.02	(b) and 1310.04(f)(2)
TOLUENE (CAS 108-	,	6594		
-		List 1 & 2 Exempt Chei	mical Mixtures (21 CF	R 1310.12(c))
TOLUENE (CAS 108-	,	35 %WV		
DEA Exempt Chemical TOLUENE (CAS 108-		594		
	00-3)	594		
US state regulations California Proposition 65				
	ARNING: This product	contains a chemical know	n to the State of Califor	nia to cause birth defects
	other reproductive ha			
California Proposition	65 - CRT: Listed da	ite/Developmental toxi	n	
TOLUENE (CAS 108-	,	Listed: Januar	, ,	
US. California. Candida 69502.3, subd. (a))	ate Chemicals List.	Safer Consumer Produc	cts Regulations (Cal. (Code Regs, tit. 22,
TOLUENE (CAS 108-	88-3)			
International Inventories				
Country(s) or region	Inventory name			On inventory (yes/no)*
Australia	-	y of Chemical Substances	(AICS)	Yes
Canada	Domestic Substance	es List (DSL)		Yes
Canada	Non-Domestic Subs	tances List (NDSL)		No
China	Inventory of Existin	g Chemical Substances in	China (IECSC)	Yes
Europe	European Inventory (EINECS)	of Existing Commercial C	hemical Substances	Yes
Europe	European List of No	otified Chemical Substance	s (ELINCS)	No
Japan	Inventory of Existin	g and New Chemical Subs	tances (ENCS)	Yes
Korea	Existing Chemicals	List (ECL)		Yes
New Zealand	New Zealand Inven	tory		Yes
Philippines	Philippine Inventory (PICCS)	y of Chemicals and Chemic	al Substances	Yes
Taiwan	Taiwan Chemical S	ubstance Inventory (TCSI)		Yes
United States & Puerto Rico		ontrol Act (TSCA) Inventor	γ	Yes
*A "Yes" indicates that all compo	nents of this product co	mply with the inventory requi	rements administered by th	ne governing country(s)

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date Version #	05-18-2021 01
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
Revision information	Product and Company Identification: Alternate Trade Names Composition / Information on Ingredients: Disclosure Overrides Physical & Chemical Properties: Multiple Properties